

Date: Monday, 19/01/2009 2:07:18 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 44909	
Estimate Number : 13003	
P.O. Number :	Part Number : D36311
This Issue : 19/01/2009 S.O. No. :	Drawing Number : D3631 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 44670	Material :
Written By :	Due Date : 10/02/2009 Qty: 100 Um: Each
Checked & Approved By : <u>JLD 09.01.20</u>	
Comment : Est Rev:A New Issue 07-07-28 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8012

Purchase Part Number: 95606A170

Supplier: Mc Master Carr

Certificate of conformity is required

C 209/01/20(100)

2.0	95606A170	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)
 WASHER

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

P 4/01/22 (100)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECKS 026/23 (100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST115P 29/01/23 (100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/01/2009 2:07:18 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 44909

Part Number: D36311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-01-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

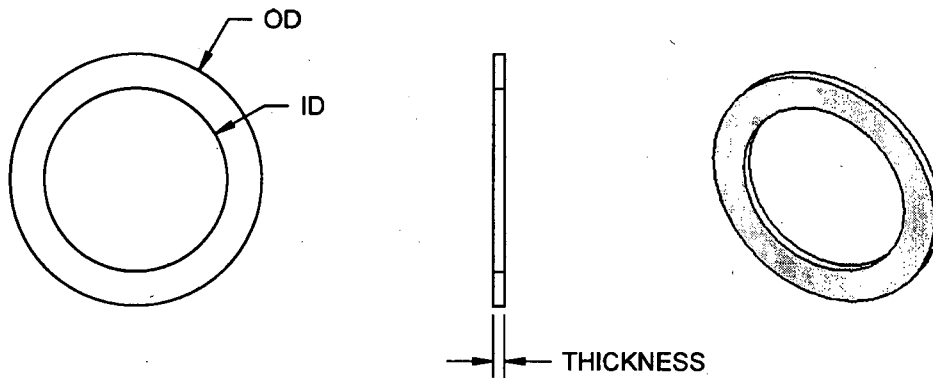
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3631	REV. A SHEET 1 OF 1
DATE 07.05.16		TITLE WASHER	SCALE NTS
REV A	DATE 07.05.16	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3631-X WASHER

RELEASED
07.08.02 **[Signature]**

PART NUMBER	OD	ID	THICKNESS	MATERIAL	SUPPLIER
D3631-1	0.688	0.500	0.031	NYLON	McMASTER-CARR P/N: 95606A170

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WORK ORDER
NO. **4909**

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200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995 5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00008012

McMaster-Carr Number
2510465-02

Page 1 of 2

01/21/2009

Line	Description	Ordered	Shipped		A91
1	956 16A170 Nylon 6/6 Small-OD Flat Washer, 7/16" Screw Size, 1/2" ID, 11/16" OD, .028"-.034" Thickness, Packs of 100	1 Pack	1	2 - 623 - 02 04 - 05 A170 1 PK	1
2	936 15K88 Neoprene/Vinyl/Buna-N Foam Rubber Strip, Adhesive-Back, 1/4" Thick, 1" Width, 50' L, Black	1 Each	1	1 - 253	2
3	835 174 Pneumatic Wheel with One-Piece Rim, 18" X 5.9", center Hub, 1-1/4" Axle, Roller Bearing, 1590#cap	20 Each	5	8 - 79	3
4	987 1K217 Nylon T-Strainer, Clear Bowl, 3/4" NPT Female, 40 X 36 Mesh Screen Your Part Number: REPLACES 9875K117 (DISCONTINUED)	1 Each	1	1 - 238	4
5	902 1A164 Helical Insert Installation Tool, 3/8"-24 Internal Thread, Style A	1 Each	1	2 - 136	5

Shipped separately from our Chicago warehouse on 01/21

3	835 174 Pneumatic Wheel with One-Piece Rim, 18" X 5.9", center Hub, 1-1/4" Axle, Roller Bearing, 1590#cap	20 Each	15
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Dart Aerospace Ltd

Assembly
Area

91

Cycle

22

Shelf

152

Documents

4

SS-R-070

EXP

78 lbs
5 lines

FW1WBP29
01/21/2009
09:36/10:02
711

9002136027625

